STEDMAN_°

LOOKBOOK

With Stedman[®] you choose our experience and our customer service but more importantly you choose our core values: quality, ethics, ecofriendliness and responsible manufacturing.

Find out more about our values on stedman.eu/sustainability



OEKO-TEX® STANDARD 100

Our textile articles and components have been tested for harmful substances and are therefore harmless for human health, assuring high product safety.



ORGANIC COTTON

Our certified organic cotton guarantees that it is grown sustainably and can be tracked from the source to the final product.



RECYCLED MATERIAL

Our sustainable polyester made from recycled plastic bottles offers high-quality characteristics but with a smaller environmental footprint, keeping plastics from going to landfills and our oceans.



PETA - APPROVED VEGAN

We do not use animal products. Our clothing & accessories are made of vegan alternatives to animal-derived materials such as leather, fur, silk, feathers, or bone.



STEDMAN[®] PROOFED QUALITY

All our articles are subject to strict quality controls. With our own quality management team on site, we ensure that our high demands on material and product properties are always met.



AMFORI

Member of amfori, the leading global business association for open and sustainable trade. We improve the social performance of our supply chain via amfori BSCI.



You can download the digital Stedman^{*} catalogue, colour card, product sheets and more at: **stedman.eu/tools**

COLLECTION 2025

 classic
 18

 comfort
 32

 lux
 34

 stretch
 42

 seamless
 50

 interlock
 52

 mesh
 56

 cotton touch
 60

 recycled
 62

NEWS & GUIDES

NEWS 04 KEY STYLES 14 BETTER BASICS 16 COLOURS 66 SIZES 68 MATERIAL GUIDE 70 PRINT GUIDE 78 INDEX 80



NEW CLASSIC SWEATSHIRT

unisex style – great fit for men & women

modern fit

evenly straight cut from top to bottom – no fabric bunching at hem

soft cotton-blend with 100% cotton surface for excellent printability

modern, subtle finishing with less visible seams

half-moon in centre back for customization

elastic 1x1 rib collar, cuffs and waistband

woven herringbone tone-on-tone neck tape for durability

premium woven size label in the neckline, tear-away care label in the side seam

brushed inside

set-in sleeves

matching hoodie available







ST4300 XS - 5XL for men & women 80% cotton, 20% polyester; ring-spun, multifilament, 3-thread-fleece; 280g

NEW CLASSIC SWEAT HOODIE

unisex style - great fit for men & women

modern fit

evenly straight cut from top to bottom – no fabric bunching at hem

soft cotton-blend with 100% cotton surface for excellent printability

modern, subtle finishing with less visible seams

half-moon in centre back for customization

double layer hood with tone-on-tone drawcord

thick round drawcord with modern enclosed round metal aglets

metal aglets and matching eyelets in anthrazite look

no bunching at front of hood due to short centre seam

bartacks outside pocket entry at top and bottom

elastic 1x1 rib cuffs and waistband

woven herringbone tone-on-tone neck tape for durability

premium woven size label in the neckline, tear-away care label in the side seam

brushed inside

set-in sleeves

matching sweatshirt available







ST4400 XS - 5XL for men & women 80% cotton, 20% polyester; ring-spun, multifilament, 3-thread-fleece; 280g





NEW LUX HOODED KNIT FLEECE JACKET

velvety and durable fabric with a sophisticated knit look

warm and stretchy knit fleece fabric with anti-pilling finishing and a soft brushed inside

excellent heat insulation

3-piece-hood with centre strip for a great fit

half-moon in centre back for customization (in tricot fabric for printability)

> hidden, high-quality SBS-zippers for pockets and center front

extra zipper puller in center front

2 side pockets with zippers

raglan sleeves

tone-on-tone elastic binding on hood opening, sleeves and bottom hem for maximum comfort and fit

tone-on-tone woven herringbone tape on full neckline and inner hood seams for a clean, premium look

premium woven size label in the neckline, tear-away printed paper care label in the side seam









ST5460/5560 S - 3XL for men · XS - XXL for women 100% durable polyester multifilament, knit fleece; 280g

NEW SEAMLESS SPORTS-T



seamless construction for a perfect fit

durable, quick-drying fabric with nylon

transports moisture away from the body for high breathability and wearing comfort

excellent for high-intensity workouts

soft and stretchy

smooth and sleek fabric

comfortable raglan sleeves with durable and elastic flatlock seams

tone-on-tone self-fabric neck tape

premium woven size label in the neckline

tear-away paper printed care label in the bottom hem





ST8860/8960 S - XXL for men · XS - XL for women 100% nylon, single jersey; 180g





NEW SEAMLESS SPORTS JACKET

seamless construction for a perfect fit

durable, quick-drying fabric with nylon

transports moisture away from the body for high breathability and wearing comfort

excellent for high-intensity workouts

soft and stretchy

smooth and sleek fabric

comfortable ragian sleeves with durable and elastic flatlock seams

thumbholes in sleeve cuffs for functionality and wearing comfort

3-piece hood with centre strip for a great fit

tone-on-tone rib binding on thumbholes and hood opening

high-quality SBS-zipper with zipper garage

tone-on-tone self-fabric neck tape

premium woven size label in neckline

tear-away paper printed care label in bottom hem







ST8870/8970 S - XXL for men · XS - XL for women 100% nylon, single jersey; 180g



CLASSIC T-SHIRTS



145 - 155g ring-spun cotton, single jersey soft & durable; large choice of colours





160 - 185g ring-spun cotton, single jersey soft & durable; popular heavy midweight

CLASSIC POLO SHIRTS



170g ring-spun cotton, honeycomb piqué soft & durable; large choice of colours

CLASSIC MICRO FLEECE



170 - 220g micro fleece soft and comfortable; great heat insulation



CLASSIC POLO SHIRTS



CLASSIC MICRO FLEECE



NEW CLASSIC SWEATSHIRTS



CLASSIC SWEATSHIRTS



280g ring-spun cotton-blend, 3-thread-fleece soft cotton surface, colour- and shape-retaining after many wash cycles













NEW LUX KNIT FLEECE







INTERLOCK





MESH



140g ACTIVE-DRY° polyester, bird-eyelet mesh light and stretchy; great moisture-control

LUX T-SHIRTS



160 - 180g ring-spun combed cotton, single jersey excellent feel; modern, regular shape

LUX POLO SHIRTS



180g ring-spun combed cotton, single piqué excellent feel; modern, regular shape

LUX FLEECE



280g knit fleece warm & stretchy; modern, regular shape

INTERLOCK



140g ACTIVE-DRY° polyester, interlock thick and durable, very smooth surface; quick-drying

STRETCH T-SHIRTS



170g ring-spun combed cotton with elastane, "full feeder" soft & stretchy; modern, fitted shape

STRETCH POLO SHIRTS



210g ring-spun combed cotton with elastane, single piqué soft & stretchy; modern, fitted shape

LUX JACKETS



3-layer softshell / water-repellent nylon warm & functional; modern, regular shape

SEAMLESS



180g nylon, single jersey super stretchy and fitted; quick-drying & breathable From our best-selling Classic-T for the whole family to our durable polo shirts available in a wide range of colours, and our cozy fleece styles offering fantastic heat insulation - our Classic collection has long been a favourite. But now, we've made it even better!

Introducing our brand-new unisex **Classic Sweatshirts and Hoodies** - crafted with fabrics so soft and durable, you'll want to feel them for yourself! Designed for year-round wear, these pieces offer a fresh, modern fit with a straight cut and thoughtful attention to detail. You'll love the subtle finishing touches, like the softer hood that falls beautifully, thanks to fewer seams.

And here's the exciting news: our entire **Classics and Comfort line is transitioning to label-free!**



This means even more comfort and flexibility, providing the perfect blank canvas for your own brand or personal style. Whether you're lounging at home, layering for extra warmth, or simply living life on the go, Stedman's better basics are your go-to for everyday comfort and effortless style.

Feel the difference and experience the upgrades firsthand!





CLASSIC T-SHIRTS

Elevate your everyday wear with our timeless Classic T-shirts. Choose from our popular crew necks for the whole family, V-necks, long sleeves and tank tops, all made of high-quality ring-spun cotton for ultimate comfort and durability.



ST2000 Classic-T



ST2300 Classic-T V-neck



ST2500 Classic-T Long Sleeve



ST2600 Classic-T



ST2700 Classic-T V-neck



ST2800 Classic Tank Top



ST2200 Classic-T



ST2010 Classic-T Fitted



ST2900 Classic Tank Top



ST2500 Classic-T Long Sleeve New in Slate Grey



CLASSIC ORGANIC T-SHIRTS

The perfect blend of style and sustainability. Our Classic Organic T-shirts are designed for the entire family. Made from premium organic cotton, these tees provide ultimate comfort and durability while being a responsible choice for everyday wear.



ST2220 Classic-T Organic



ST2620 Classic-T Organic



All colours Contains 100% organically grown cotton certified by Control Union Certifications (CU 819645).



Grey Heather Contains 85% organically grown cotton certified by Control Union Certifications (CU 819645).



ST2020 Classic-T Organic

CLASSIC T-SHIRTS



FAMILY STYLES

CLASSIC T-SHIRTS





ST2500 & Classic-T Long Sleeve 155 g/m² 100% ring-spun cotton; single jersey Grey Heather: 85% cotton, 15% viscose S - XXL S - 3XL Scarlet Red Slate Grey White Black Opal Bright Pergel Blue Midnight Grey Heather Nave Blue

CLASSIC POLO SHIRTS

Our Classic Polo line is made from 100% ring-spun cotton in a soft honeycomb piqué. A timeless bestseller, these polos offer a regular fit with a ribbed collar for a polished look. Available in a wide range of colours and designed for men, women, and children - perfect for the whole family!



ST3000 Classic Polo



ST3100 Classic Polo



ST3200 Classic Polo



ST3400 Classic Polo Long Sleeve





CLASSIC SWEATSHIRTS

Our brand-new Classic sweatshirts and hoodies offer a soft cotton surface to provide excellent print results, making them perfect for showcasing your designs. Crafted to retain their vibrant colours and shapes even after many wash cycles, they ensure lasting quality and style.



NEW STYLE

ST4300 Classic Sweatshirt

NEW STYLE



ST4400 Classic Sweat Hoodie

ST5100 Classic Fleece Jacket

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CLASSIC FLEECE

Our fleece jackets and vests are made from high-quality materials, ensuring soft comfort and excellent heat insulation. Whether you're exploring the outdoors or just looking to stay warm on a cool day, our fleece collection offers the perfect blend of functionality and style.



ST5030 Classic Fleece Jacket



ST5100 Classic Fleece Jacket



ST5020 Classic Fleece Half-Zip



ST5010 Classic Fleece Vest



ST5110 Classic Fleece Vest



ST5040 Power Fleece Jacket

CLASSIC POLOS & SWEATSHIRTS



280 g/m²
80% cotton, 20% polyester; ring-spun, multifilament;
3-thread-fleece
Grey Heather: 70% cotton, 30% polyester



CLASSIC FLEECE



ST5030 d Classic Fleece Jacket

220 g/m² 100% polyester multifilament; micro fleece with anti-pilling treatment





ST5100 Q Classic Fleece Jacket 220 g/m²

100% polyester multifilament; micro fleece with anti-pilling treatment





ST5020 d Classic Fleece Half-Zip

170 g/m² 100% polyester multifilament; micro fleece with anti-pilling treatment



ST5010 ð Classic Fleece Vest

220 g/m² 100% polyester multifilament; micro fleece with anti-pilling treatment





ST5110 ♀ Classic Fleece Vest

220 g/m² 100% polyester multifilament; micro fleece with anti-pilling treatment





st5040 ් Power Fleece Jacket

280 g/m² 100% polyester multifilament; micro fleece with anti-pilling treatment



COMFORT T-SHIRTS & TANK TOP

Our Comfort line features durable ring-spun cotton, offering a popular heavyweight feel up to 185g. These bestsellers provide lasting comfort and style. Now available in fresh new colours - Natural and Bordeaux - for the men's crew neck. Perfect for everyday wear with a touch of classic charm!



ST2100 Comfort-T



ST2160 Comfort-T



ST2810 Comfort Tank Top



ST2130 Comfort-T Long Seeve

COMFORT T-SHIRTS



Comfort-T

185 g/m² 100% ring-spun cotton; single jersey





ST2160 ¥ Comfort-T

185 g/m² 100% ring-spun cotton; single jersey Grey Heather: 85% cotton, 15% viscose





Comfort Tank Top

160 g/m² 100% ring-spun cotton; single jersey Grev Heather: 85% cotton, 15% viscose







ST2130 ð Comfort-T Long Sleeve 185 g/m²

100% ring-spun cotton; single jersey Grey Heather: 85% cotton, 15% viscose





LUX T-SHIRTS & POLO SHIRTS

Crafted from 100% luxurious ring-spun combed cotton for ultimate softness and durability, these premium Lux T-shirts and polo shirts are designed for the perfect fit. Featuring side seams and a premium weight of 180g, they are ideal for many printing techniques. The polo shirts boast high-quality cotton piqué and come in a variety of modern colours for a polished look.



ST7000



ST7600 Lux-T



ST9060 Lux Polo



ST9160 Lux Polo

ST5460 Lux Hooded Knit Fleece Jacket
LUX KNIT FLEECE

Meet our Lux Hooded Knit Fleece Jackets - crafted for warmth, comfort, and style. Made from velvety, durable knit fleece with an anti-pilling finish and soft brushed inside, this jacket offers excellent heat insulation. The 3-piece hood, with a center strip for a superior fit, pairs with tone-on-tone elastic bindings for maximum comfort. Thoughtful details like a half-moon tricot panel in the back for customization create a clean, premium look. Featuring a tear-away care label and premium woven size label in the neckline, this jacket perfectly balances luxury and functionality.



NEW STYLE

ST5460 Lux Hooded Knit Fleece Jacket

NEW STYLE



ST5560 Lux Hooded Knit Fleece Jacket

LUX JACKETS & VESTS

Our jackets and vests are versatile and functional. From lightweight softshell jackets for milder days to warm padded jackets and vests for chilly winter evenings, we have the perfect outerwear for every season and occasion. With high-quality materials, top-notch craftsmanship, and stylish designs, staying warm and fashionable has never been easier.



ST5440 Lux Softshell Jacket



ST5420 Lux Padded Jacket



ST5430 Lux Padded Vest



ST5540 Lux Softshell Jacket



ST5520 Lux Padded Jacket



ST5530 Lux Padded Vest

ST5540 Lux Softshell Jacket New in Scarlet Red

LUX T-SHIRTS, POLOS & FLEECE



280 g/m² 100% polyester multifilament; knit fleece with anti-pilling treatment Light Grey Heather light Scarlet Rec er Heather

NEW STYLES

LUX JACKETS & VESTS



ST5440 ් Lux Softshell Jacket 250 g/m²

100% polyester multifilament; 3-layer-softshell



ST5540 ^Q Lux Softshell Jacket 250 g/m² 100% polyester multifilament; 3-layer-softshell





S - 5XL



ST5420♂ Lux Padded Jacket

shell and lining: 100% nylon multifilament, taffeta; filling: 100% polyester down alternative





ST5520 ♀ Lux Padded Jacket

shell and lining: 100% nylon multifilament, taffeta; filling: 100% polyester down alternative





ST5430 a Lux Padded Vest

shell and lining: 100% nylon multifilament, taffeta; filling: 100% polyester down alternative





ST5530 ♀ Lux Padded Vest

shell and lining: 100% nylon multifilament, taffeta; filling: 100% polyester down alternative



ST9600 Stretch-T New in Bottle Green

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FORMERLY KNOWN AS

STRETCH T-SHIRTS

Our popular cotton-elastane blend, formerly known as "Clive & Claire", has been reimagined as the Stretch line - perfect for a comfortable, fitted look. Made from stretchy, combed cotton with elastane, this single jersey "full feeder" fabric is soft yet durable. Thoughtful details include reinforced shoulder seams, a self-fabric collar and side seams for lasting quality.



ST9600 Stretch-T



ST9610 Stretch-T V-neck



ST9700 Stretch-T



ST9710 Stretch-T V-neck

STRETCH RELAXED & LONG SLEEVE

Using "full-feeder" technology, where elastane is added evenly throughout the fabric, we achieve a more uniform stretch and a premium feel. This creates even more comfort and elasticity, perfect for daily wear. Featuring a woven size label in the neckline and a tear-away care label in the side seam, this line is made for easy customization.



ST9630 Stretch-T Relaxed



ST9730 Stretch-T Relaxed



ST9620 Stretch-T Long Sleeve



ST9720 Stretch-T Long Sleeve



STRETCH POLO SHIRTS

Our Stretch Polo shirts combine comfort, style and a perfect fit. Made from high-quality, stretchy piqué fabric with a weight of 210g, they provide a soft, durable fit that moves with you. Now available in two fresh colours - Navy Blue and Bordeaux for both men and women.



ST9640 Stretch Polo



ST9740 Stretch Polc



ST9691 Stretch Boxers

STRETCH BOXERS

Our men's underwear is not only comfortable to wear but also retains its shape and colour even after many washes. These boxers are designed to fit perfectly and adapt to the body's movements without constriction.



STRETCH T-SHIRTS



Stretch-T

95% ring-spun combed cotton, 5% elastane monofilament; single jersey "full feeder"







95% ring-spun combed cotton, 5% elastane monofilament; single jersey "full feeder"





S - XL



Stretch-T V-neck

95% ring-spun combed cotton, 5% elastane monofilament; single jersey "full feeder"





Stretch-T V-neck

95% ring-spun combed cotton, 5% elastane monofilament; single jersey "full feeder"



Stretch-T Relaxed

95% ring-spun combed cotton, 5% elastane monofilament; single jersey "full feeder"

XS -XXL





Stretch-T Relaxed

95% ring-spun combed cotton, 5% elastane monofilament; single jersey "full feeder"



STRETCH T-SHIRTS, POLOS & BOXERS



ST9620 ් Stretch-T Long Sleeve

170 g/m² 95% ring-spun combed cotton, 5% elastane monofilament; single jersey "full feeder" Grey Heather: 82% cotton, 14% viscose, 4% elastane





ST9720 ^Q Stretch-T Long Sleeve

170 g/m² 95% ring-spun combed cotton, 5% elastane monofilament; single jersey "full feeder" Grey Heather: 82% cotton, 14% viscose, 4% elastane





ST9640 ඊ Stretch Polo

210 g/m² 95% ring-spun combed cotton, 5% elastane monofilament; single piqué "full feeder"





ST9740♀ Stretch Polo

210 g/m² 95% ring-spun combed cotton, 5% elastane monofilament; single piqué "full feeder"





ST9691 d

Stretch Boxers

92% ring-spun combed cotton, 8% elastane monofilament; single jersey "full feeder"



ST8970 Seamless Sports Jacket

SEAMLESS SPORTS-T & JACKET

Introducing our new Seamless Sports-T and Jacket - crafted for ultimate comfort and performance. With their seamless construction, these styles are soft on the skin and super stretchy, keeping you comfortable and focused during any workout. Designed with a fitted shape and excellent breathability, these pieces help you stay cool while pushing your limits.



NEW STYLE

ST8860 Seamless Sports-T

NEW STYLE



ST8960 Seamless Sports-7

NEW STYLE



ST8870 Seamless Sports Jacket

NEW STYLE



ST8970 Seamless Sports Jacke

ST8000 Sports-T

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INTERLOCK SPORTS-T & TOP

Our Interlock Sports styles are designed for active comfort and performance. They feature a fitted design, made from thick, extremely durable interlock fabric with a very smooth surface. This quick-drying material offers excellent moisture control and is great for printing.



ST8000 Sports-T



Sports-T



ST8170 Sports-T



ST8010 Sports Top



ST8110 Sports Top

SEAMLESS SPORTS T-SHIRTS & JACKETS



ST8860 ් Seamless Sports-T

180 g/m² 100% nylon multifilament; single jersey





ST8960 ^Q Seamless Sports-T 180 g/m²

180 g/m² 100% nylon multifilament; single jersey





NEW STYLES

st8870 ් Seamless Sports Jacket

180 g/m² 100% nylon multifilament; single jersey





ST8970 ♀ Seamless Sports Jacket

180 g/m² 100% nylon multifilament; single jersey





INTERLOCK SPORTS T-SHIRTS & TANK TOPS





Sports Top

140 g/m² 100% ACTIVE-DRY° polyester multifilament; interlock





ST8110 P Sports Top

140 g/m² 100% ACTIVE-DRY° polyester multifilament; interlock





MESH

Our popular Mesh sports line features modern styles - crafted from lightweight, stretchy mesh fabric - for ultimate comfort. They offer high breathability, great moisture control and ensure excellent freedom of movement for any activity.



ST8410 Mesh Raglan



ST8500 Mesh Raglan



ST8570 Mesh Raglan



ST8130 Mesh Team Raglan



ST8540 Mesh Tank Top



ST8030 Iesh Team Raglan



ST8400 Mesh-T



ST8450 Mesh Polo



lesh Sleeveless

MESH SPORTS T-SHIRTS



Mesh Raglan

140 g/m² 100% ACTIVE-DRY° polyester multifilament; bird-eyelet mesh





ST8500 ^Q Mesh Raglan

140 g/m² 100% ACTIVE-DRY° polyester multifilament; bird-eyelet mesh





ST8570 ☆ Mesh Raglan

140 g/m² 100% ACTIVE-DRY° polyester multifilament; bird-eyelet mesh





5T8030 ð

Mesh Team Raglan

140 g/m² 100% ACTIVE-DRY° polyester multifilament; bird-eyelet mesh (reversed)





ST8130 ² Mesh Team Raglan

140 g/m² 100% ACTIVE-DRY° polyester multifilament; bird-eyelet mesh (reversed)



MESH SPORTS T-SHIRTS



Mesh-T

140 g/m² 100% ACTIVE-DRY° polyester multifilament; bird-eyelet mesh





ST8440 ð **Mesh Sleeveless** 140 g/m² 100% ACTIVE-DRY° polyester multifilament;





ST8540♀ Mesh Tank Top

bird-eyelet mesh

140 g/m² 100% ACTIVE-DRY° polyester multifilament; bird-eyelet mesh





ST8420 ð Mesh Long Sleeve

140 g/m² 100% ACTIVE-DRY° polyester multifilament; bird-eyelet mesh





ST8450 ð Mesh Polo

140 g/m² 100% ACTIVE-DRY° polyester multifilament; bird-eyelet mesh



COTTON TOUCH

Our Cotton Touch sports T-shirts are made from fine, smooth fabric that feels just like real cotton. They are moisturewicking, breathable and lightweight. The perfect style for any activity and great for sublimation printing, allowing for vibrant, long-lasting designs.



ST8600 Cotton Touch



ST8700 Cotton Touch

COTTON TOUCH SPORTS T-SHIRTS



Cotton Touch

100 g/m⁻ 100% ring-spun ACTIVE-DRY° polyester "cotton touch"; single jersey





ST8700 ♀ Cotton Touch

160 g/m² 100% ring-spun ACTIVE-DRY° polyester "cotton touch"; single jersey



50% DISCOUNT



ST8830 Recycled Sports-T Move

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RECYCLED SPORTS

Our recycled sports styles not only offer athletic comfort but also promote environmental consciousness. Made from recycled plastic bottles, they deliver the same high-quality performance as traditional sports fabrics while significantly reducing the ecological footprint.



ST8830 Recycled Sports-T Move



ST8840 Recycled Sports-T Reflect



ST5840 Recycled Scuba Jacket



ST8930 Recycled Sports-T Move



ST8940 Recycled Sports-T Reflect



ST5940 Recycled Scuba Jacket

RECYCLED SPORTS T-SHIRTS & JACKETS



Recycled Sports-T Move

125 g/m² 100% ACTIVE-DRY° polyester multifilament (50% recycled); single jersey





Recycled Sports-T Move

125 g/m² 100% ACTIVE-DRY° polyester multifilament (50% recycled); single jersey





st8840 ් Recycled Sports-T Reflect

190 g/m²90% ACTIVE-DRY° polyester multifilament (50% recycled),10% elastane multifilament;single jersey





ST8940 Q Recycled Sports-T Reflect

190 g/m²90% ACTIVE-DRY° polyester multifilament (50% recycled),10% elastane multifilament;single jersey





ST5840 d

Recycled Scuba Jacket 300 g/m² 94% polyester multifilament (23% recycled); 6% elastane multifilament;

ow elastane mutulinament; interlock scuba Anthra Heather: 81% polyester (23% recycled), 13% viscose, 6% elastane





ST5940 ^Q Recycled Scuba Jacket

94% polyester multifilament (23% recycled); 6% elastane multifilament; interlock scuba Anthra Heather: 81% polyester (23% recycled), 13% viscose, 6% elastane





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SOLID COLOURS



HEATHERED COLOURS











LGM LIGHT GREY MELANGE



















CLH CORAL HEATHER

BLUE HEATHER

BLUE MIDNIGHT HEATHER

BLACK OPAL HEATHER



UNISEX

EU	DE		FR, E	S, PT	Г	Т	UK		
	WOMEN	MEN	WOMEN	MEN	WOMEN	MEN	WOMEN	MEN	
XXS	32-34	-	34-36	-	36-38	-	6-8	-	
XS	36-38	42-44	38-40	42-44	40-42	30-32	10-12	30-32	
S	40-42	44-46	42-44	44-46	44-46	34-36	14-16	34-36	
М	44-46	48-50	46-48	48-50	48-50	38-40	18-20	38-40	
L	48-50	52-54	50-52	52-54	52-54	42-44	22-24	42-44	
XL	50-52	56-58	52-54	56-58	54-56	46-48	24-26	46-48	
XXL	54-56	60-62	56-58	60-62	58-60	50-52	28-30	50-52	
3XL	58-60	64-66	60-62	64-66	62-64	54-56	32-34	54-56	
4XL	-	68-70	_	68-70	-	58-60	_	58-60	
5XL	-	72	_	72	-	62	_	62	

MEN

EU	DE, FR, ES, PT	IT	UK	BODY H	HEIGHT	СН	EST	WA	IST	Н	IPS
				cm	inches	cm	inches	cm	inches	cm	inches
XS	42-44	32-34	32-34	172-175	67.5-69	78-85	30.5-33.5	66-73	26-28.5	87-92	34.5-36
S	44-46	34-36	34-36	173-182	68-71.5	86-93	34-36.5	74-81	29-32	93-98	36.5-38.5
М	48-50	38-40	38-40	175-184	69-72.5	94-99	37-39	82-89	32.5-35	99-104	39-41
L	52-54	42-44	42-44	177-186	69.5-73	100-105	39.5-41.5	90-97	35.5-38	105-110	41.5-43.5
XL	56-58	46-48	46-48	179-188	70.5-74	106-111	41.5-43.5	98-105	38.5-41.5	111-116	43.5-45.5
XXL	60-62	50-52	50-52	181-190	71.5-75	112-117	44-46	106-113	41.5-44.5	117-122	46-48
3XL	64-66	54-56	54-56	185-191	73-75	118-123	46.5-48.5	114-121	45-47.5	123-128	48.5-50.5
4XL	68-70	58-60	58-60	185-191	73-75	124-129	49-51	122-129	48-51	129-132	51-52
5XL	72	62	62	185-191	73-75	130-135	51-53	130-135	51-53	133-138	52.5-54.5

WOMEN

EU	DE	FR, ES, PT	IT	UK	BODY H	HEIGHT	CH	EST	WA	IST	HI	PS
					cm	inches	cm	inches	cm	inches	cm	inches
XS	32-34	34-36	36-38	6-8	165-172	65-67.5	74-84	29-33	58-65	23-25.5	85-90	33.5-35.5
S	36-38	38-40	40-42	10-12	165-172	65-67.5	85-92	33.5-36	66-73	26-28.5	91-96	36-38
М	40-42	42-44	44-46	14-16	165-172	65-67.5	93-97	36.5-38	74-81	29-32	97-102	38-40
L	44-46	46-48	48-50	18-20	165-172	65-67.5	98-107	38.5-42	82-90	32.5-35.5	103-110	40.5-43.5
XL	48-50	50-52	52-54	22-24	165-172	65-67.5	108-117	42.5-46	91-102	36-40	111-118	43.5-46.5
XXL	50-52	52-54	54-56	24-26	165-172	65-67.5	118-123	46.5-48.5	103-114	40.5-45	119-124	47-49
3XL	54-56	56-58	58-60	28-30	165-172	65-67.5	124-134	49-53	115-126	45.5-49.5	125-135	49-53
4XL	58-60	60-62	62-64	32-34	165-172	65-67.5	135-145	53-57	127-136	50-53.5	136-146	53.5-57.5

CHILDREN

EU	AGE	BODY HEIGHT		СН	EST	WA	IST	HIPS	
		cm	inches	cm	inches	cm	inches	cm	inches
3XS	1-2	86-92	34-36	53-54	21-21.5	49-52	19.5-20.5	52-56	20.5-22
XXS	3-4	98-104	38.5-41	55-56	21.5-22	52-53	20.5-21	57-60	22.5-23.5
XS	5-6	110-116	43.5-45.5	57-58	22.5-23	54-55	21.5	61-63	24-25
S	7-8	122-128	48-50.5	61-64	24-25	56.5-58	22-23	66-69	26-27
М	9-10	134-140	53-55	67-70	26.5-27.5	59-61	23-24	72-75	28.5-29.5
L	11-12	146-152	57.5-60	73-76	28.5-30	62-65	24.5-25.5	78-81	30.5-32
XL	12-13	158-164	62-64.5	79-82	31-32.5	65-69	25.5-27	85-87	33.5-34.5

OUR FIBRES

Cotton

Cotton fibre is a natural fibre obtained from the seed hairs of the cotton plant. Its main component is cellulose. The seed hairs can vary in quality and length and are differentiated by what's called the staple length.

Due to cotton's high moisture absorption and breathability, it offers a high level of comfort and is durable, easy to clean, and exceptionally long-lasting.

* Cotton serves as the foundation for all our T-shirts and sweatshirts.

Viscose

Viscose is a regenerated fibre. Its main component is also cellulose. It is produced through a chemical process that dissolves wood and then spins it into endless filaments. Its properties are similar to those of cotton.

 * At Stedman®, we use viscose fibre to create heathered colour effects in combination with cotton.

Polyester

This is a synthetic fibre. It is produced as endless filaments from polyethylene terephthalate using a melt spinning process. During this process, fineness, sheen, and texture can be adjusted based on the intended use. Polyester is very easy to care for and resilient. It doesn't absorb moisture but transports it along the surface of the fibre, which makes it well-suited for functional textiles.

* We use pure polyester in our sports and outdoor styles and also combine it with cotton fibre for increased dimensional stability in our heavy cotton products.

Polyamide

Polyamide, in specific forms named nylon, is similar to polyester in terms of production and properties. It is derived from carbon using the same process and has higher elasticity than polyester.

* You can find very fine nylon in our padded jackets and vests.

Elastane

As the name suggests, this fibre is highly stretchable. It is produced through dry spinning from polyurethane and polyethylene glycol and is usually combined with other inelastic fibres. This combination allows greater elasticity and shape retention.

* For maximum comfort in a T-shirt, we combine elastane with cotton.



ST4300 Classic Sweatshirt



OUR YARNS

Filament Yarns

When synthetic fibres are used in their endless length instead of being cut into short pieces, they are referred to as filament yarns. In clothing, they are often used as multifilament yarns, which are yarns composed of numerous very fine filaments. The yarn is produced directly in the spinning process, where the required number of filaments is simultaneously spun out and brought together in drafting.

The properties of the yarn can be determined by the shape, fineness, and number of filaments, surface coating, or texturing.

* For our sports styles, we use ACTIVE-DRY° polyester, a fine multifilament yarn that effectively transports moisture due to the shape of its filaments. In micro fleece, a textured, less fine yarn is used, which can be roughened on the surface to achieve the highly desired soft texture. In our outdoor jackets, the functionality of the yarns is optimally matched to their intended purpose.

Ring-spun Cotton, Carded or Combed

To create yarn from individual fibres, they are twisted together in a solid structure. In the process of ring spinning, this happens in multiple steps.

Firstly, the required amount of fibre is cleaned and oriented. This orientation can be achieved through sole carding or additional combing of the fibres. Carding roughly orients the fibres in the same direction. If particularly high yarn quality is desired, the roughly oriented fibres are then brought into high parallel alignment through combing, while simultaneously removing the shortest fibres. This results in a smoother and more durable yarn. In the next step, the oriented fibres are brought together into a sliver, a thick strand of fibres, which is then in the final step processed into a solid yarn through simultaneous stretching and rotating.

The finer the yarn is intended to be, the longer the staple length of the used fibres needs to be. Compared to other methods, the ring spinning process produces the highest yarn quality.

Before the spinning process, cotton fibres can be blended with other fibres for optical or functional purposes. If the blended fibre is a regenerated or synthetic fibre, their endless filaments are cut to the staple length of cotton.

* Our cotton products are exclusively made from ring-spun cotton. In our basic wear, we use carded yarns, while in our Lux collection, combed yarns are employed.



OUR FABRICS

Knitted Fabrics

Fabrics formed by intertwining loops of thread are called knitted fabrics. The horizontally adjacent loops are referred to as courses, and the vertically adjacent ones as wales. When the thread is routed from back to front through the previous loop, it's called a knit stitch; when looped from front to back, it's called a purl stitch.

Additional design elements used in knitted fabrics are float or tuck stitches. In a float stitch, one or more loops in a course are skipped; in a tuck stitch, a loop is elongated or widened over multiple courses or wales. By combining knit and purl, tuck and float stitches, various patterns and functionalities can be achieved in the fabric. Due to their loop structure, knitted fabrics are generally very elastic and resistant to wrinkles, providing a high wearing comfort.

* The following constructions are used for our products.

Single Jersey

One of the most common knitted fabrics is the single jersey. It's usually produced as tubular fabric on a circular knitting machine, which can create fine fabrics. On a round arrangement of needles identical stitches are knitted, resulting in two differently looking fabric sides. With only knit stitches on the right side, the fabric has a very soft and even surface that offers a pleasant feel and is great for finishing.



* All Stedman® T-shirts are made of soft single jersey, perfect for everyday wear.

For added comfort and elasticity, elastane filament can be added to the knitting machine along with the cotton yarn. Depending on whether this is done in every or every second wale, it's referred to as "half-feeder" or "full-feeder" technology. The latter generates a more uniform distribution of elastane, thus creating a higher-quality fabric.



* Our stretch styles are made using the "full-feeder" technique.



Piqué

Piqué refers to fabrics with alternating raised and lowered areas on the surface, achieved through tuck stitches in knitted fabrics. Two types of piqué are used in our polo shirts:

Honeycomb Piqué

This type of piqué alternates between knit and tuck stitches in both courses and wales, resulting in a loose fabric with a honeycomb-like pattern.

* We use honeycomb piqué in our basic wear polo shirts. It is recommended for applications without significant mechanical stress.

Single Piqué

The single piqué pattern is created by repeating a sequence of four rows. It starts with a row of knit stitches, followed by a row alternating between knit and tuck stitches. The third row again consists of knit stitches only, and the last row alternates tuck and knit stitches opposite to the second row. This creates a fine but stable grid-like pattern.

* You can find single piqué in our Lux polo shirts. It is highly stable and suitable for various applications. Our stretch polo shirts are made using the same elastane filament full-feeder technique as single jersey.





Interlock

Interlock fabrics, also known as double knits, differ from single jersey in that they are knitted on two opposing needle beds. After each stitch the yarn is transferred from one needle bed to another, creating a crossover and forming a strong bond. Knit stitches are produced on both needle beds, resulting in both fabric sides having the same appearance. Due to the stitch arrangement, interlock is slightly thicker, making it more robust than single jersey, whilst enabling various design possibilities.

* You can find pure interlock made from ACTIVE-DRY° yarn in our Sports-T's. Its smooth surface allows for excellent finishing, while our yarn selection ensures great moisture control.

Interlock Mesh

To achieve a mesh effect, loops are elongated at regular intervals on the front needle bed of an interlock construction. This results in a perforated structure called mesh. The reverse side remains smooth as in pure interlock. The mesh structure transports moisture even more efficiently.

* We use "bird-eyelet-mesh" made from ACTIVE-DRY° yarn in our Active 140 sportswear. It is ideal for intense workouts.





Micro Fleece

Micro fleece is created by incorporating an additional thread in a single jersey knitted fabric, forming a loop at a 90° angle to the surface. These loops are then cut open and brushed, resulting in the familiar soft surface. Depending on the desired functionality, both sides of the fabric can be brushed.

Our micro fleece is made from a polyester multifilament. With a number of 144 filaments per yarn, it is referred to as a micro fibre. The soft, brushed surface not only offers a high level of wearing comfort, but can also optimally retain body heat due to the extremely high number of individual fibres on the surface of the fabric. For long-term durability, our micro fleece styles are provided with an anti-pilling finish.

Knit Fleece

The manufacturing process of our knit fleece is similar to that of a micro fleece brushed on one side and scores with the same advantages. On the right side of the fabric, however, a comparatively thick polyester multifilament creates the distinctive knit structure that gives the knit fleece its sporty, elegant look.

2-Thread-Fleece

2-thread-fleece is a single jersey construction with a second yarn loosely attached on the backside, which is finished by brushing. These fabrics are usually lighter than their 3-end counterparts.

* You can find 100% ring-spun cotton 2-end fleece in our Light Hoodie.

3-Thread-Fleece

A 3-thread-fleece is a single jersey with two consecutive yarns and a third yarn loosely attached on the backside. This construction allows for different materials on the fabric's front and back sides. The left fabric side is brushed after the knitting process to achieve the characteristic soft interior.

* At Stedman® we process 3-thread-fleece from ring-spun yarns in almost all of our sweatshirts and hoodies. It utilizes pure cotton as the surface yarn, creating a soft, well-finished surface. For dimensional stability, we use a mixed yarn of cotton and polyester as the connecting yarn and weave in puffy polyester yarn on the back, which can be optimally brushed and thus generates a particularly high wearing comfort.



2-Thread-Fleece



3-Thread-Fleece

3-Layer Softshell

A 3-layer softshell consists of three different materials that are bonded together. All three contribute to the fabric's functionality.

Our softshell features a fine polyester single jersey on the outside, offering elasticity and water resistance due to its choice of fibre. A semi-permeable membrane is placed in the middle, preventing external water from entering while allowing body-transpired water vapor to escape. The inside of our softshell features a micro fleece, which, like the outside single jersey, is elastic and retains body heat.

Stedman[®] Softshell guarantees maximum comfort with optimal functionality, making it perfect for outdoor use.

Woven Fabrics

Woven fabrics are created by crossing horizontal (weft) and vertical (warp) threads to form a textile surface. These fabrics are inherently less elastic and can be tightly woven to create waterproof surfaces. We use woven fabrics for our padded jackets and vests.

Taffeta

Taffeta is woven by using a plain weave. This is the simplest and tightest of all weave types, where each warp thread is alternating over a weft thread. Woven from water-repellent nylon, it creates a waterproof surface for our padded jackets and vests.



ST5440 Lux Softshell Jacket New in Scarlet Red

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121 57556-272		SCREEN PRINTING			DIRECT		TRANSFER		EMBROIDERY	EMBOSSING
For more information please visit our website: stedman.eu/printability		PLASTISOL	WATER-BASED	DISCHARGE	DIRECT TO GARMENT	DIRECT TO FILM	TRANSFER	SUBLIMATION	EMBROIDERV	EMBOSSING
	T-shirts	*	*	*	*		*		*	*
	Polo shirts	*	*	*	*		*		*	
CLASSIC	Sweatshirts	*	*	*	*		*		*	*
	Fleece								*	*
COMFORT	T-shirts	*	*	*	*		*		*	*
	T-shirts	*	*	*	*	*	*		*	*
	Polo shirts	*	*	*	*	*	*		*	
LUX	Knit fleece								*	*
	Softshell	*					*		*	*
	Jackets								*	
	T-shirts	*	*	*	*	*	*		*	*
STRETCH	Polo shirts	*	*	*	*	*	*		*	
	Underwear	*			*	*	*		*	
SEAMLESS	T-shirts	*					*			*
SEAMLESS	Jackets	*					*			*
INTERLOCK	T-shirts	*					*	*		*
MEGU	T-shirts	*					*	*		
MESH	Polo shirts	*					*	*		
COTTON TOUCH	T-shirts	*					*	*		
	Move T-shirts	*					*			
RECYCLED	Reflect T-shirts	*					*		*	*
	Scuba jackets	*					*		*	*





SOLAR ENERGY PRODUCTION Source Control Control



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III.



The PEFC Council (Programme for the Endorsement of Forest Certification schemes) is an independent, non-profit, nongovernmental organization, founded in 1999 which promotes sustainably managed forests through independent third party certification. The PEFC provides an assurance mechanism to purchasers of wood and paper products that they are promoting the sustainable management of forests.

Men

ST2000 Classic-T	18
ST2010 Classic-T Fitted	18
ST2020 Classic-T Organic	21
ST2100 Comfort-T	32
ST2130 Comfort-T Long Sleeve	32
ST2300 Classic-T V-neck	18
ST2500 Classic-T Long Sleeve	18
ST2800 Classic Tank Top	18
ST2810 Comfort Tank Top	32
ST3000 Classic Polo	24
ST3400 Classic Polo Long Sleeve	24
ST4300 Classic Sweatshirt	27
ST4400 Classic Sweat Hoodie	27
ST5010 Classic Fleece Vest	29
ST5020 Classic Fleece Half-Zip	29
ST5030 Classic Fleece Jacket	29
ST5040 Power Fleece Jacket	29
ST5420 Lux Padded Jacket	38
ST5430 Lux Padded Vest	38
ST5440 Lux Softshell Jacket	38
ST5460 Lux Hooded Knit Fleece Jacket	37
ST5840 Recycled Scuba Jacket	63
ST7000 Lux -T	35
ST8000 Sports-T	53
ST8010 Sports Top	53
ST8030 Mesh Team Raglan	57
ST8400 Mesh-T	57
ST8410 Mesh Raglan	57
ST8420 Mesh Long Sleeve	56
ST8440 Mesh Sleeveless	57
ST8450 Mesh Polo	57
ST8600 Cotton Touch	60
ST8830 Recycled Sports-T Move	63
ST8840 Recycled Sports-T Reflect	63
ST8860 Seamless Sports-T	51
ST8870 Seamless Sports Jacket	51
ST9060 Lux Polo	35
ST9600 Stretch-T	43
ST9610 Stretch-T V-neck	43
ST9620 Stretch-T Long Sleeve	44
ST9630 Stretch-T Relaxed	44
ST9640 Stretch Polo	46
ST9691 Stretch Boxers	46

Women

ST2000 Classic-T	18
ST2020 Classic-T Organic	21
ST2160 Comfort-T	32
ST2600 Classic-T	18
ST2620 Classic-T Organic	21
ST2700 Classic-T V-neck	18
ST2900 Classic Tank Top	18
ST3100 Classic Polo	24
ST4300 Classic Sweatshirt	27
ST4400 Classic Sweat Hoodie	27
ST5100 Classic Fleece Jacket	29
ST5110 Classic Fleece Vest	29
ST5520 Lux Padded Jacket	38
ST5530 Lux Padded Vest	38
ST5540 Lux Softshell Jacket	38
ST5560 Lux Hooded Knit Fleece Jacket	37
ST5940 Recycled Scuba Jacket	63
ST7000 Lux-T	35
ST7600 Lux-T	35
ST8100 Sports-T	53
ST8110 Sports Top	53
ST8130 Mesh Team Raglan	57
ST8500 Mesh Raglan	57
ST8540 Mesh Tank Top	57
ST8700 Cotton Touch	60
ST8930 Recycled Sports-T Move	63
ST8940 Recycled Sports-T Reflect	63
ST8960 Seamless Sports-T	51
ST8970 Seamless Sports Jacket	51
ST9160 Lux Polo	35
ST9700 Stretch-T	43
ST9710 Stretch-T V-neck	43
ST9720 Stretch-T Long Sleeve	44
ST9730 Stretch-T Relaxed	44
ST9740 Stretch Polo	46

Unisex

ST2000 Classic-T	18
ST2020 Classic-T Organic	21
ST4300 Classic Sweatshirt	27
ST4400 Classic Sweat Hoodie	27
ST7000 Lux-T	35

Children

ST2200 Classic-T	18
ST2220 Classic-T Organic	21
ST3200 Classic Polo	24
ST8170 Sports-T	53
ST8570 Mesh Raglan	57

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